

Company Name		Part Name	Tube (Main) LHD
Drawing #	90672-93	File Name	90672-93 (Good).gmt
Date	03/04/2003, 12:47:54	UOM (Last Step) :	MM
Operator	Raul F. Gonzalez	Serial #	1
Fixture Usage	[\ \]	Note	

No.	Feature	Actual	Dev. Tol.	Dev. Nom.	Nominal	Tol. Plus	Tol. Minus
8	3 [10 pts]	OD 22.2152 AX/Y -89.9887°	Z AY/Z	-22.7906 -179.9909°		X 140.8982 Az/x -38.5901°	
6	2 [10 pts]	OD 22.2357 AX/Y -84.3541°	Z AY/Z	5.7734 -174.7546°		X 109.9414 Az/x -42.8811°	
7	B (Intersection 4,6)	X 117.6815 Miss 0.5763	Y	-78.4860		Z -1.1432	
41	#1 Z X ANGLE[10 pts] (RCL 4)	OD 22.3534 AX/Y -33.9546°	Y Ay/z	-0.0000 -179.2660°		Z 0.0000 AZ/X -0.4942°	
40	#5 Y Z ANGLE[10 pts] (RCL 13)	OD 22.4971 AX/Y -139.5164°	Y Ay/z	-1040.3563 139.3947°		Z 111.5872 AZ/X 143.8052°	
39	#4 Y Z ANGLE[10 pts] (RCL 10)	OD 22.2490 AX/Y -82.2349°	Z AY/Z	-127.1971 172.2935°		X 36.5152 Az/x 44.7801°	
38	#2 Y Z ANGLE[10 pts] (RCL 6)	OD 22.2357 AX/Y -84.3541°	Z AY/Z	5.7001 -174.7546°		X 110.2056 Az/x -42.8811°	
37	#1 Y Z ANGLE[10 pts] (RCL 4)	OD 22.3534 AX/Y -33.9546°	Y Ay/z	-0.0000 -179.2660°		Z 0.0000 AZ/X -0.4942°	
36	#5 X Y ANGLE[10 pts] (RCL 13)	OD 22.4971 AX/Y -139.5164°	Y Ay/z	-1040.3563 139.3947°		Z 111.5872 AZ/X 143.8052°	
81	Relative Angle #4 [10 pts] (RCL 13)	OD 22.4971 AX/Y -147.8145°	Y Ay/z	-967.8931 179.8174°		Z -91.1318 AZ/X 179.8851°	